



ALL INTERNAL PARTS ARE MADE OF STAINLESS STEEL

ITEM NO.	DESCRIPTION	NO. REQUIRED	PART NUMBER
1	COVER	1	230-1AC
2	BODY (specify connection size)	1	230-3AC
3	VALVE SEAT (7/32")	1	20-3-29
4	VALVE & STEM	1	20-4-30
5		1	23-3-31
6	VALVE STEM PIN	1	20-6-32
7	FLOAT LEVER	1	23-4-33
8	FULCRUM PIN	1	23-5-34
9	FLOAT LEVER	1	23-6-35
10	FLOAT SCREW	1	23-7-36
11	GASKET	1	230-4
REPAIR KIT (ITEMS 3-11)			230-0-4
12	INSPECTION PLUG	1	1" NPT
13	DRAIN PLUG	1	3/8" NPT
14	SOCKET HEAD CAP SCREW	1	3/8"-24NFx1"

MAINTENANCE INSTRUCTIONS

TO REPLACE VALVE AND SEAT

A new valve or seat will not seal perfectly with an old valve or seat; therefore, replace both and also order a valve stem. (items 3, 4 and 5)

1. Remove 1" plug (item 12)
2. Remove cover (item 1) from body (item 2)
3. Remove valve stem pin (item 6)
4. Remove valve (item 4) and valve stem (item 5) through valve seat (item 3)
5. Remove valve seat and replace
6. Assemble in reverse order using a new gasket (item 11)

TO REPLACE FLOAT AND/OR FLOAT LEVER

1. Remove 1" plug (item 12)
2. Remove cover (item 1) from body (item 2)
3. Remove valve stem pin (item 6)
4. Remove valve (item 4) and valve stem (item 5) through valve seat (item 3)
5. Remove fulcrum pin (item 8) to detach float (item 9) and float lever (item 7)
6. Replace part or parts and assemble in reverse order using a new gasket (item 11)

TIP FOR ADJUSTING

Correct positioning of the float is necessary in order to insure a tight valve closing. Before bolting the cover after replacing parts, measure the distance from the face of the cover to the bottom of the float suspended vertically. If this distance is more than 3 1/2" bend the float lever (item 7) to achieve this.

Visit <https://wright-austin.com> for additional information or call 908.362.9981 M-F 9am -5pm EST.